

SM-AL3 - 3-Flute Carbide End Mill For Aluminum Cutting paramerers

Workpiece	Aluminum Alloy			
Tools Dia.	Speed rev/min	Feed speed mm/min	Speed rev/min	Feed speed mm/min
D3	10500	1200	10500	1200
D4	10000	1100	10000	1100
D5	9500	1700	9500	1700
D6	9500	1700	9500	1700
D8	8000	2300	8000	2300
D10	8000	2800	8000	2800
D12	6600	2400	6600	2400
D16	5000	1800	5000	1800
D20	4000	1400	4000	1400
Cutting amount				